



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2512
Job Sheet 168685



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Large Fab-2		17-12-04
100	Large Fab	1 pcs	12/14/17	12/14/17	0.00	15.13	Large Fab 1		17-12-04
110	QC	1 pcs	12/14/17	12/14/17	0.00	0.00	QC9		17-12-20
120	QC	1 pcs	12/14/17	12/14/17	0.00	0.00	QC5		17-12-20
125	HandFinish	1 pcs	12/14/17	12/14/17	0.00	1.35	HandFinish2		17-12-31
130	Powdercoat	1 pcs	12/14/17	12/14/17	0.00	0.77	Powdercoat1		17-12-31
140	HandFinish	1 pcs	12/15/17	12/15/17	0.00	1.35	HandFinish3		17-12-31
150	QC	1 pcs	12/15/17	12/15/17	0.00	0.00	QC3		17-12-31
160	Packaging	1 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3		17-12-31
170	QC21-SA	1 Ea	12/15/17	12/15/17	0.00	0.00	QC21		17-12-31

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-041

Descriptions: XXX*** 2- WELD MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG

130 - 1- Plug all holes prior to Powdercoat START TIME: 11:30 FINISH TIME: 11:45 START TIME: 11:30

140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: 1138741

170 - ***INSTALL D2012-117 CLEVIS ONLY ON D130-701-041***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2232-1 \$156805 ✓	2	11	0	0
✓ \$5015239	D2236	4	0	0	0
✓ \$157743	D2506 \$164115 ✓	1	9	0	0
✓ \$166107	D2512-3	2	6	0	0
✓ \$5012239	D2512-5 \$5012389 ✓	6	0	0	0
✓ \$5006558	D2512-7	3	3	0	0
✓ \$5009863	D2581 \$5005842 ✓	2	87	0	0
	D3825-043 \$5008	2	0	0	0
	D3833-7 \$166476	2	6	0	0
	M304EX0.75-16F	19	700	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
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OTHER :																									

Part Specifications

Specifications could not be found.

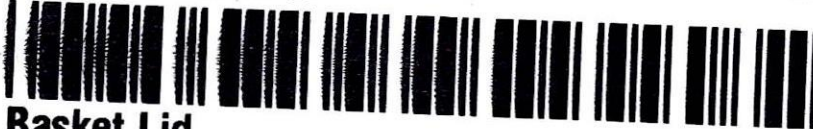
Plex 11/21/17 8:48 AM dart.poulin.mario

DART
AEROSPACE
S017085

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Basket Lid

PART NO: D2512
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/04/17

Job No: 168685

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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